

PILOT HOLE

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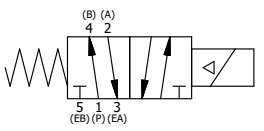
POSITION GASKET TO SEAL PILOT HOLE SIDE 'B' ONLY.

ALIGN PILOT AND SLOT IN ADAPTOR WITH GASKET IN BETWEEN SIDE 'A' ONLY FOR EXTERNAL PILOT OPERATION - ROTATE ADAPTOR 180 DEGREES. REMOVE 1/8" NPTF PLUG AND SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.

14	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
13	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
12	1	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
11	4	V-584	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP WITH MICROSPHERE APPLIED TO THREADS.
10	1	V-567W	E SERIES SINTERED BRONZE MUFFLER, DUST EXCLUDER, V-613 LOCK WASHER
9	1	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
8	1	V-564	SYSTEM 8 INTRINSICALLY SAFE SOLENOID OPERATOR.
7	1	AY-S3-SIK	ASSEMBLY - SPOOL INDICATOR, THREADED, 1/4" & 3/8" VALVE
6	1	CS3	SPRING - RETURN, (EXCEPT HO, KO & PO) 1/4" & 3/8" VALVES
5	1	PEC3-5	END CAP, INDICATOR PIN, WIPER CAVITY, 6061-T6, 1/4" & 3/8" VALVE
4	4	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	1	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B3-1E	BODY - SOLID, BUTTON BLEEDER, ANODIZED, 3/8" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 8/15/2019	CHECKED: KWaite	DATE: 8/15/2019	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 8/15/2019	
TITLE: 3/8" SIDE PORT, SNGL SOL, 2 POS, SPR RTRN, INTR SAFE, 24VDC, BR & SS, INDCTR PIN, DUST EXCLDR			PART NO.: ESO3ALK 24VDC	REV.:



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